



# Gamma-ray Spectrometry

## Instrumentation Part I

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## Obligatory slide

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## *The Ge-detector*

### *The work horse of the radionuclide metrology laboratory*

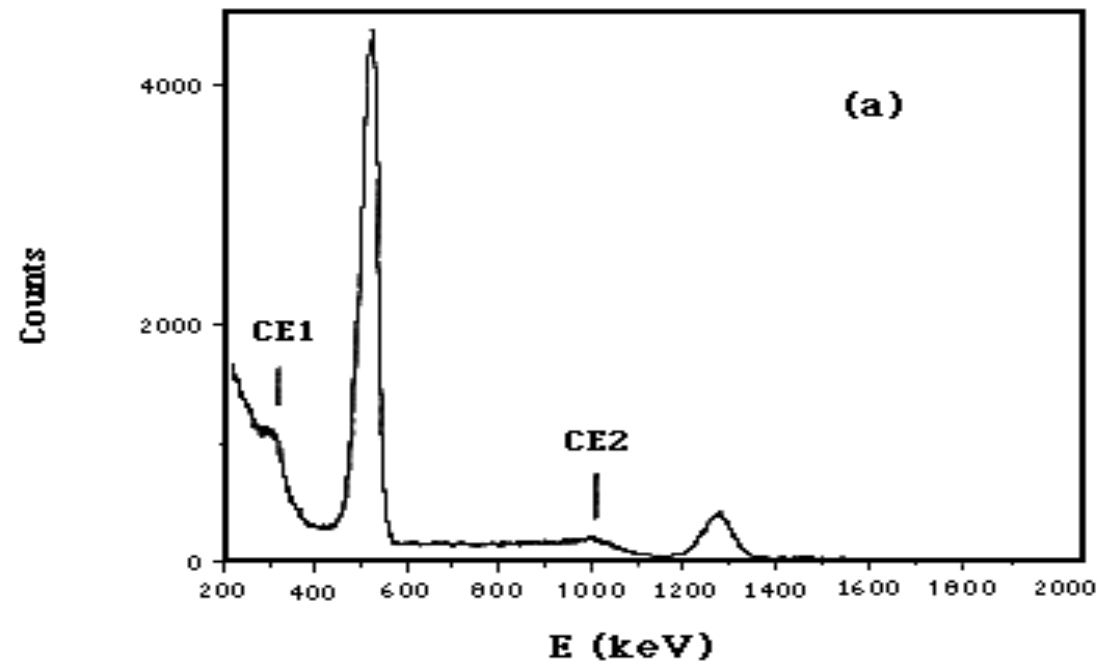
*Radiopurity studies, investigate unknown samples, secondary standardisation etc.*

*"good" resolution*

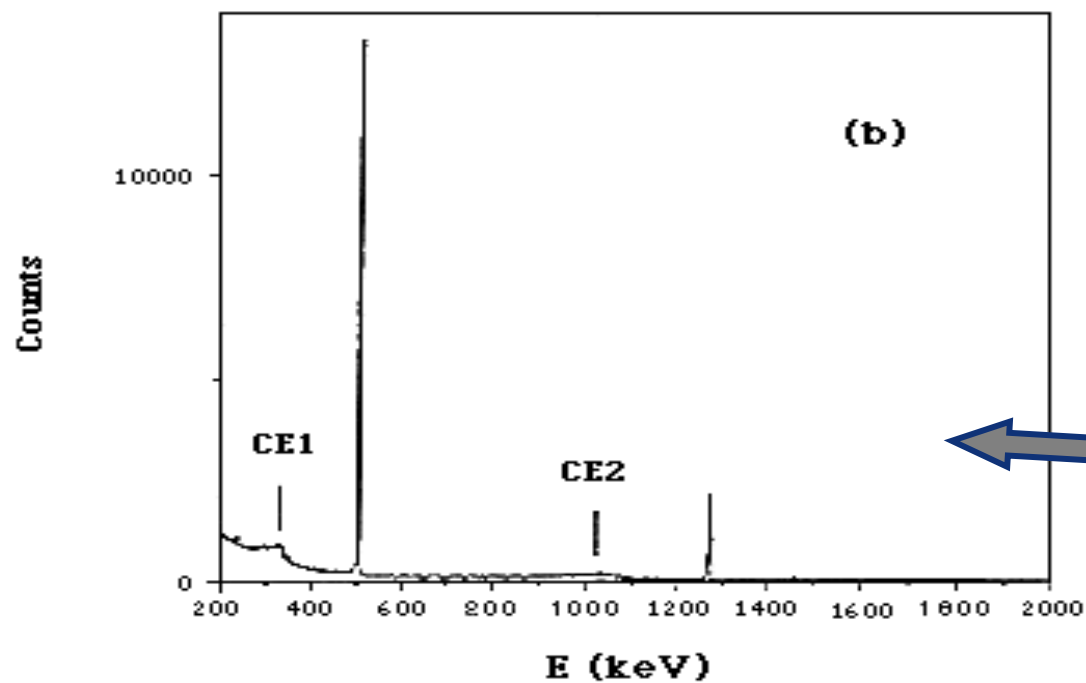
*"good" efficiency*

*Price...*

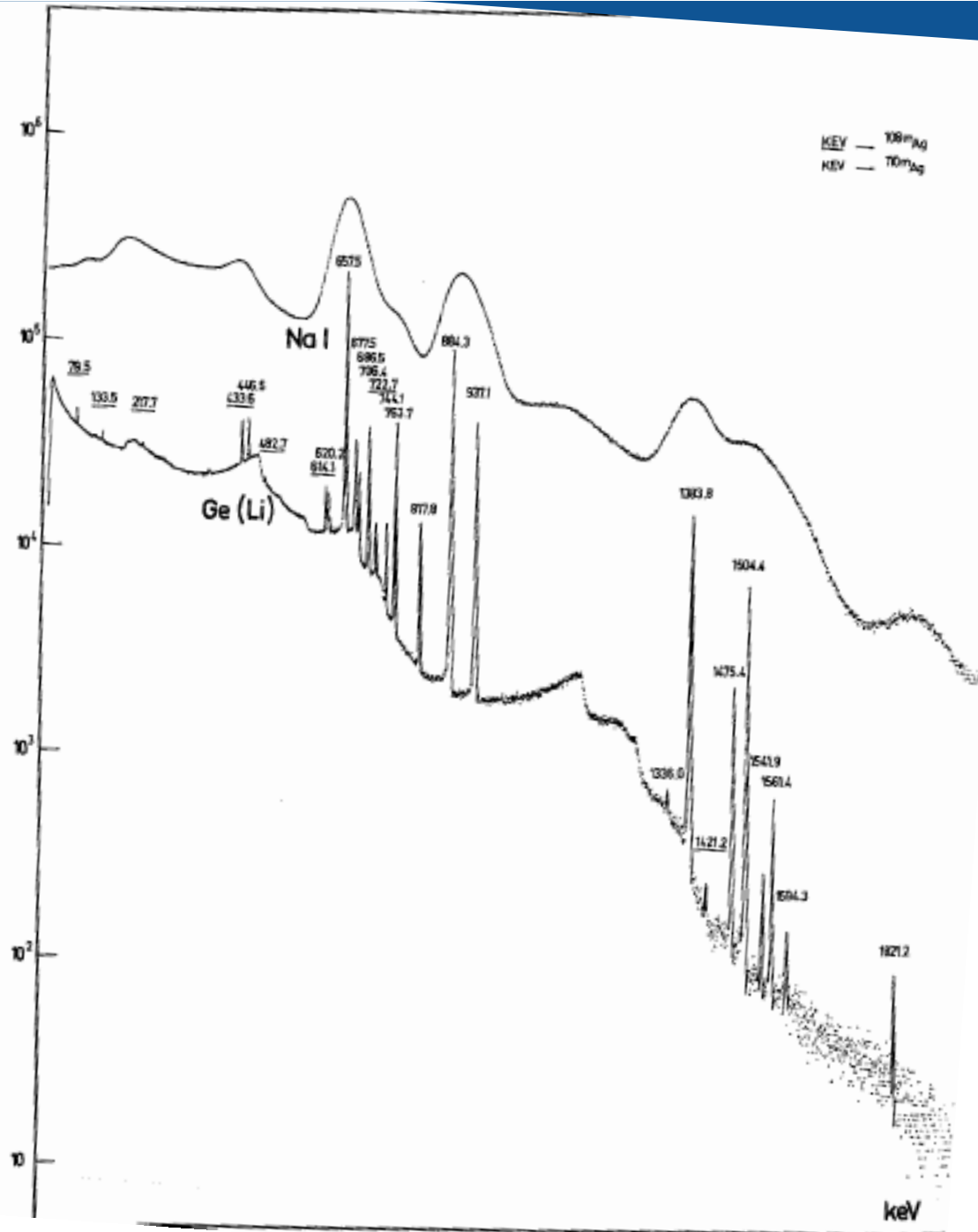
*.....*



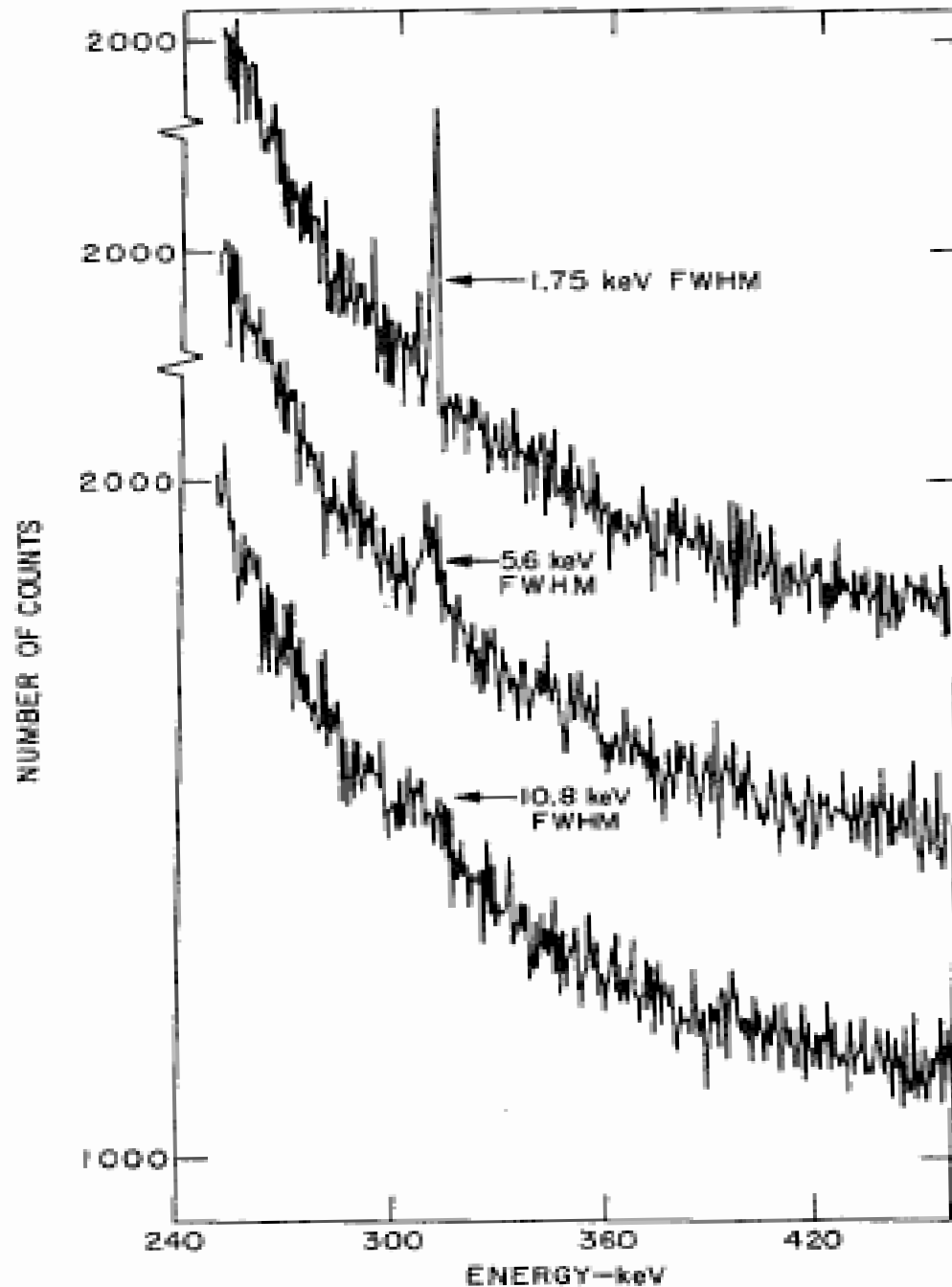
*Ge-resolution: ~ 0.18%*  
*NaI resolution: ~ 6%*  
*@ 662 keV*  
*~factor of 35 difference*



**Which radionuclide?**

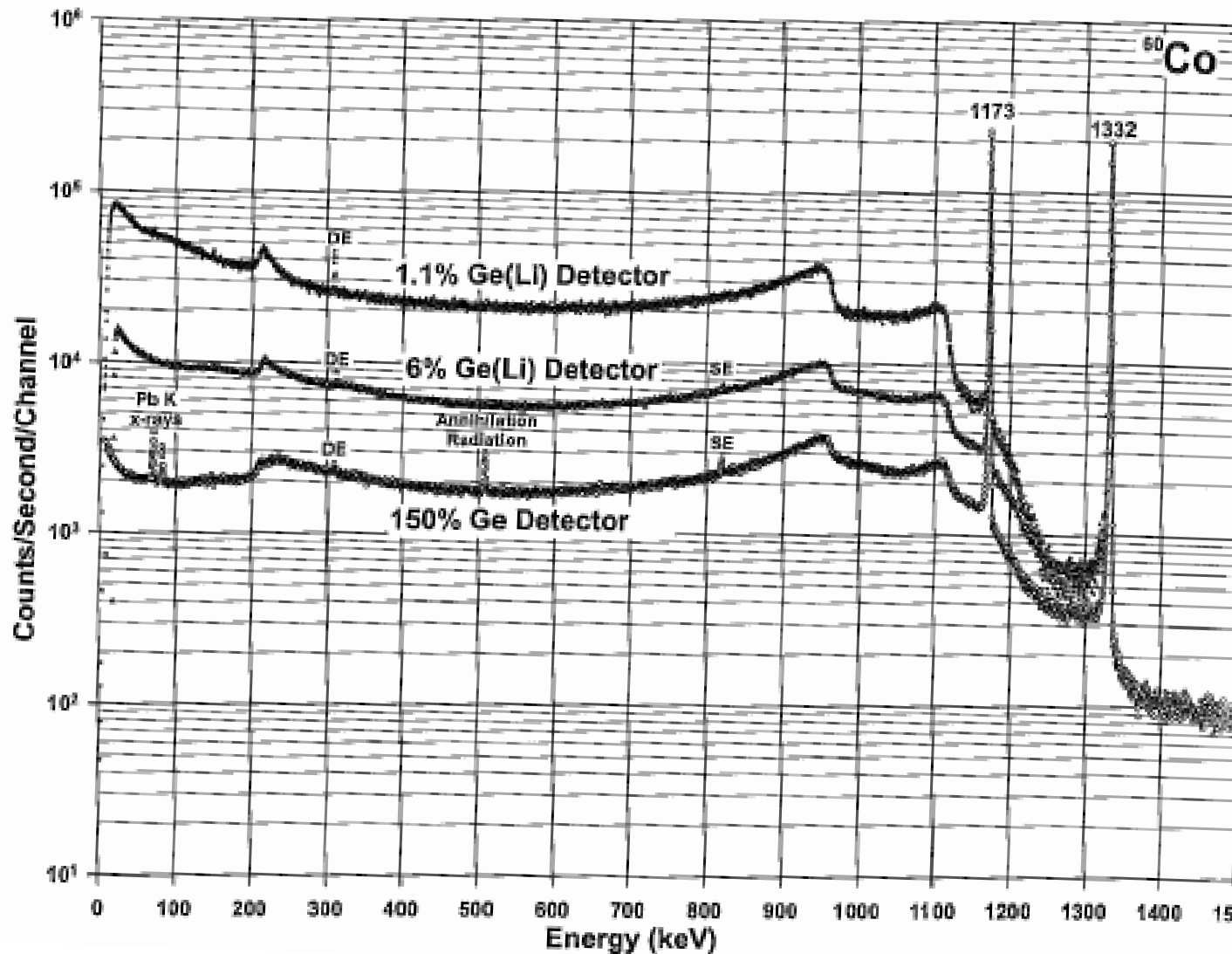


*Extract from Knoll  
"Radiation Detection  
and Measurements"*



## *The effect of detector resolution*

*Extract from Knoll  
"Radiation Detection  
and Measurements"*



*The effect of  
detector size*

*Extract from Knoll  
"Radiation Detection  
and Measurements"*



# Why do we (often) want high efficiency, low FWHM and low background?

**Answer:**

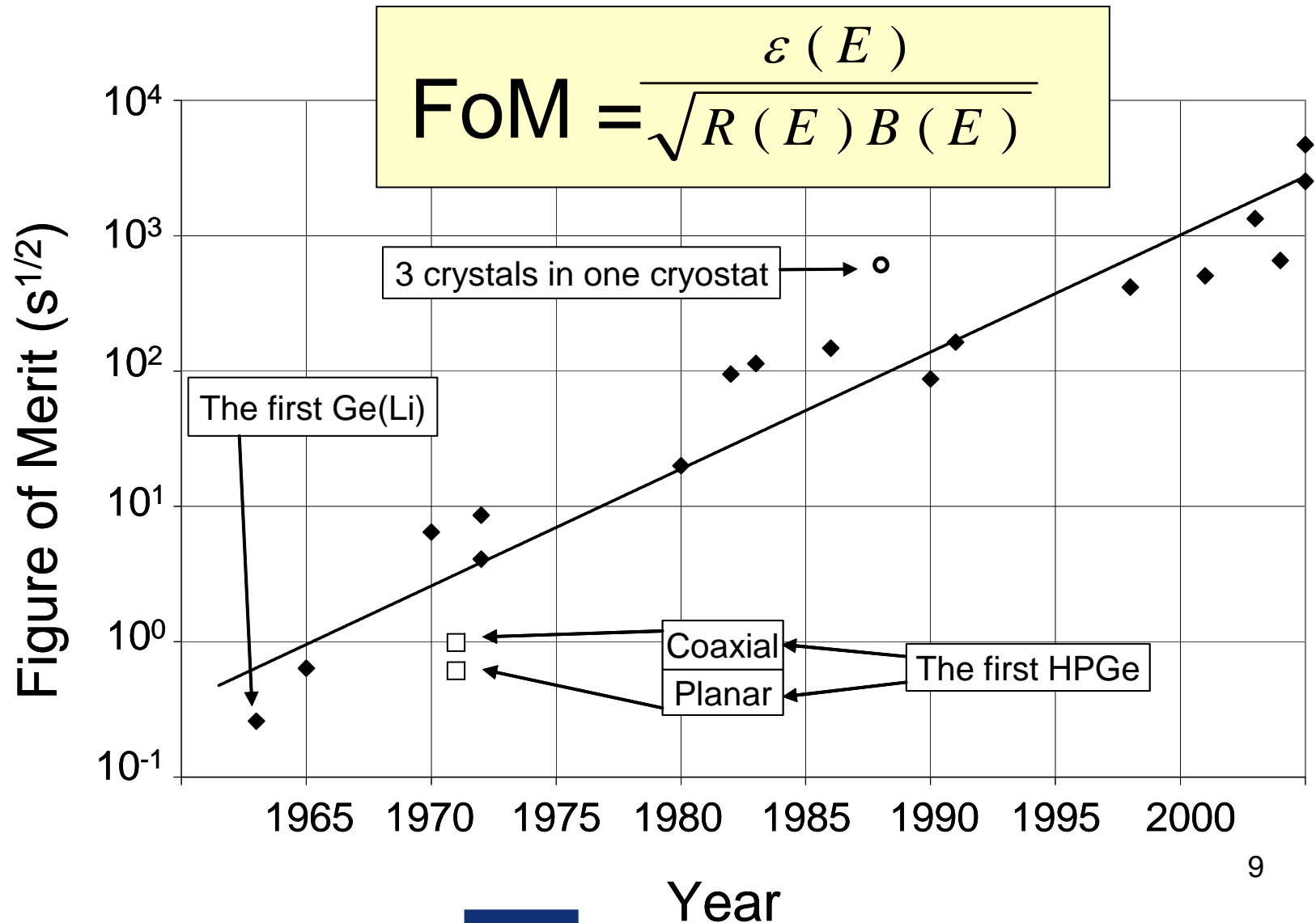
**in order to obtain low detection limits**

$$\text{Detection limit} \sim \left( \frac{\text{efficiency}}{\sqrt{\text{background}} \cdot \text{resolution}} \right)^{-1}$$



# Developments in Ge Detector technology

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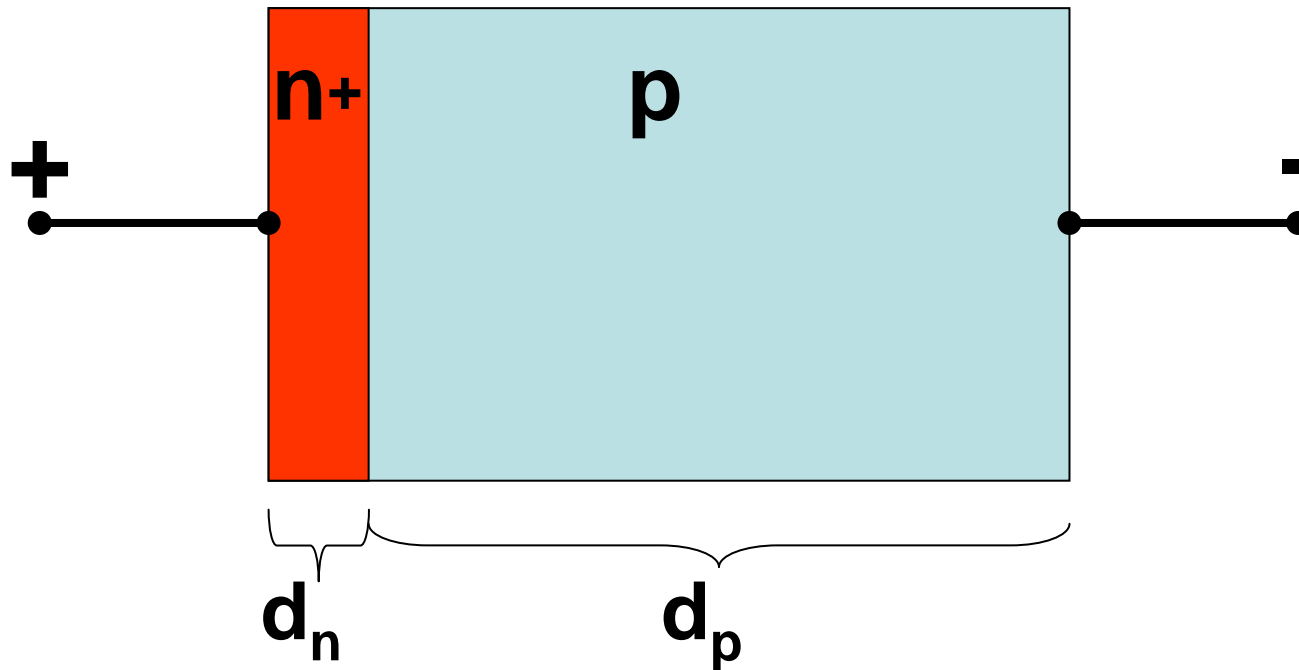
## Inside a Ge-detector

*Important to understand how a Ge-detector is constructed in order to be able to:*

- Make accurate computer models*
- Understand possible discrepancies in results*
- Understand limitations when designing new systems*
- Understand potential malfunctions or problems with older and newer detectors (long life-time means that old detectors can be available)*

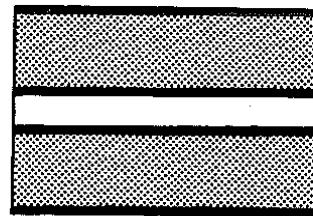
# A reversed biased

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Belgrade, Serbia, 11-15 November, 2012

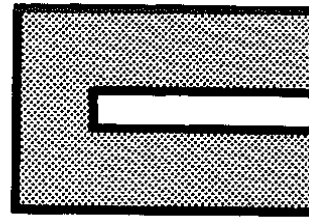


$$N_{\text{electron}} \cdot d_n + = N_{\text{holes}} \cdot d_p$$

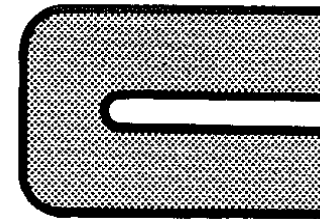
$$d \sim \text{sqrt}(V)$$



True coaxial



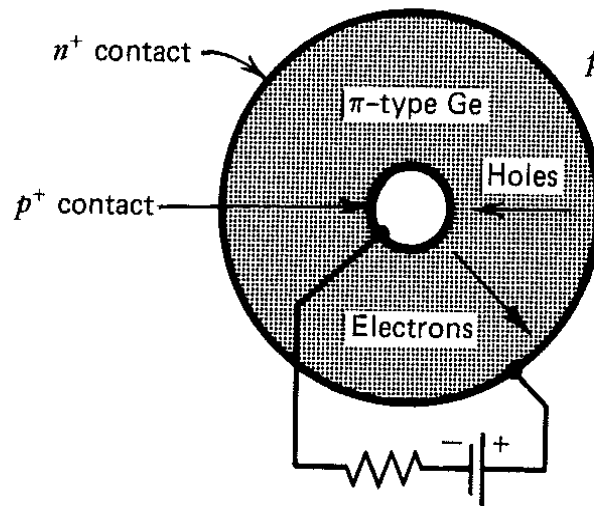
Closed-ended coaxial



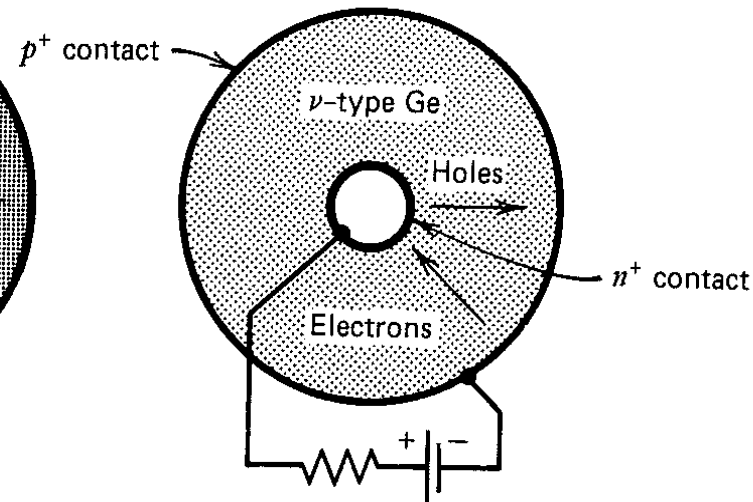
Closed-ended coaxial  
(bulletized)

— represents electrical contact surface

*Extract from Knoll  
"Radiation Detection  
and Measurements"*



*p*-type coaxial



*n*-type coaxial



## Ge-production (i)

1) Raw material: residue from e.g. Zn-ore  
with 3-5% Ge or re-cycled electronics

2) Reduction of Ge-oxide

3) Zone-refinement =>  
polycrystal

4) Czochralski growth =>  
single crystal

### Measurements

- Resistivity
  - Hall
  - DLTS

Resistivity  
measurement

repeat





czochralski crucible pulling

## Ge-production (ii) Czochralski crucible pulling...

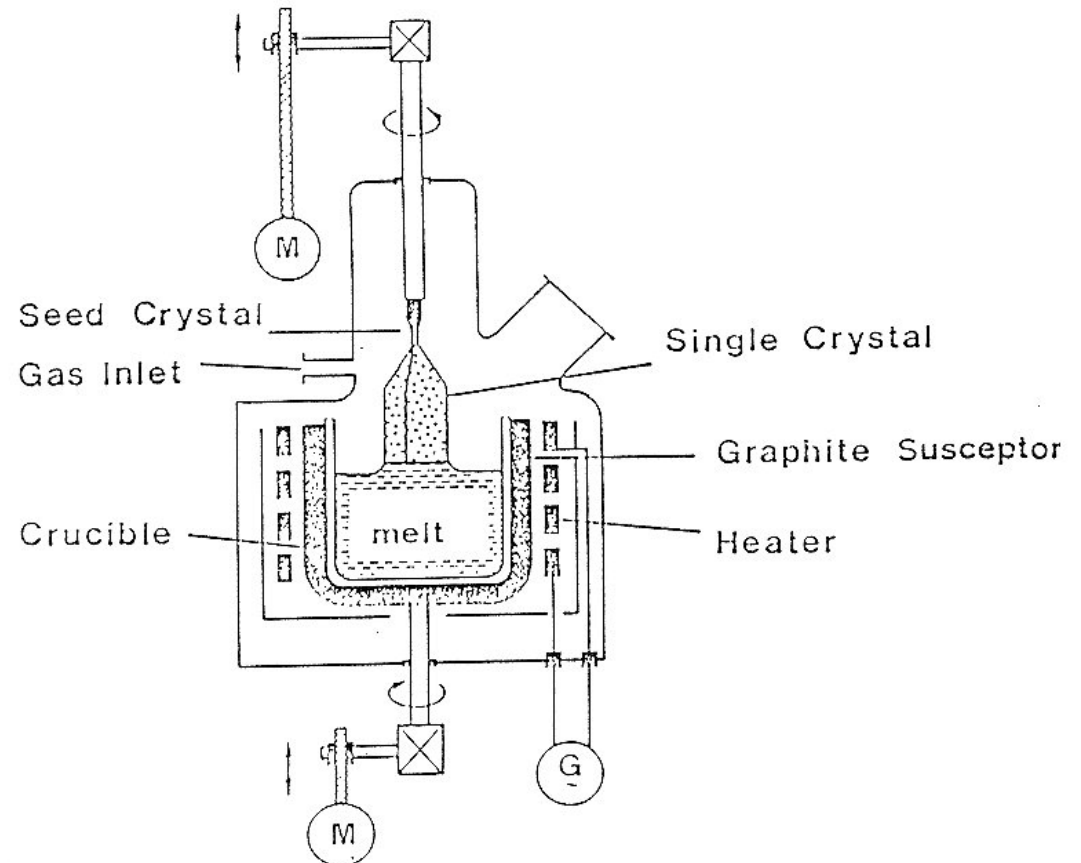
**2-3 days**

**Small “low power”, some  
gas**

**Needs clean room for large  
HPGe-detectors**

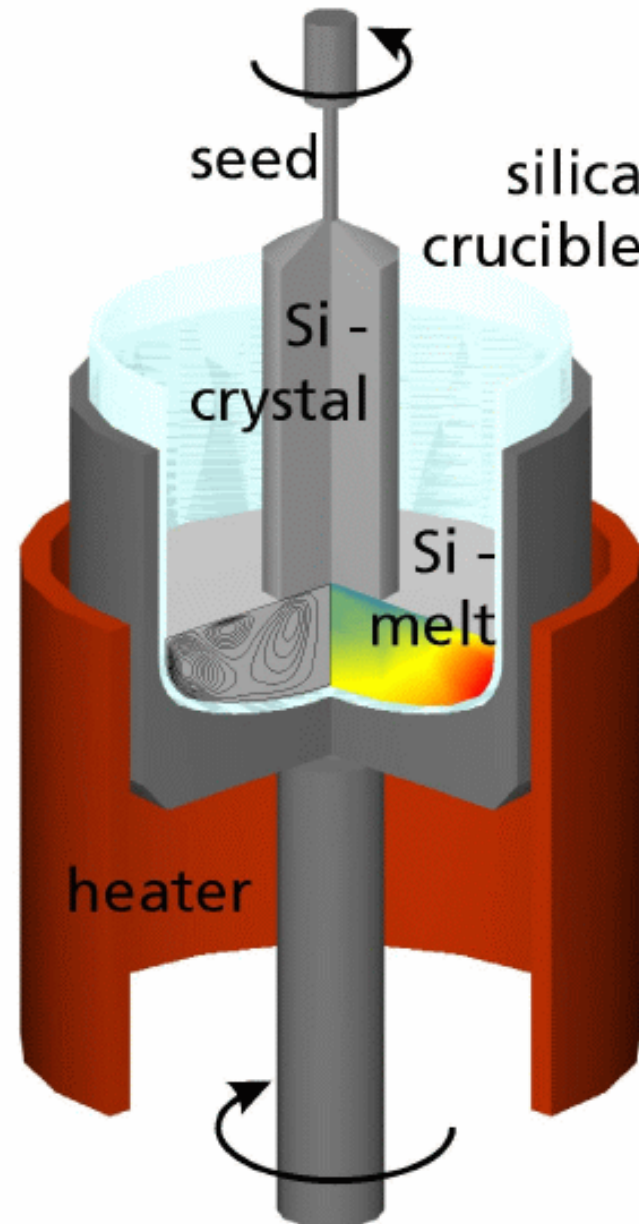
**Many secret recipes**

**Nowadays 4” for HPGe and  
6” for other applications**



# Ge-production (ii) Czochralski crucible pulling

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## **Ge-production (iii)**

### **Only 3 producers (?)**

**Umicore – Olen, Belgium (mainly n-type)**

**Tennelec (Canberra) – USA**

**Ortec - USA**

Complex production, few producers => high price

=> Can be worth while to recuperate old (big) crystals



# Li-drifting

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*Early Ge-crystals (Ge(Li) or “jelly”) were Li-drifted since not enough purity of crystals could be obtained*

*Li-atoms are small ( => interstitial), act as n-type (donor) impurity. Ge normally is p-type => cancellation.*

*Li-drifting was used long for big crystals. Not used anymore as it requires constant cooling of crystal!*

- **Contacts made by electrodeposited gold (see example) or using indium-alloys**

---

*Still needed for silicon photon detectors Si(Li) detectors (“silly”)  
Slower diffusion of Li in Si compared to Ge*



## Li-contacts in HPGe

*The  $n+$  contacts are made by diffusing Li into the Ge for a short time  
(by heating and applying a voltage)*

*In germanium at room temperature Li diffuses about 0.1 mm in 1 year.*

***=> A detector that was kept at room temperature for long has thicker deadlayers***



# Ge-production (iii) Crystal treatment

- (i) Mechanical “shaping”**
- (ii) Grinding**
- (iii) Contact structures  
(etching, diffusion,  
implantation)**





## Bulletization

*Weak electric field in corners => long rise time => not completely collected within reasonable integration time  
=> rounding of edges =bulletization*

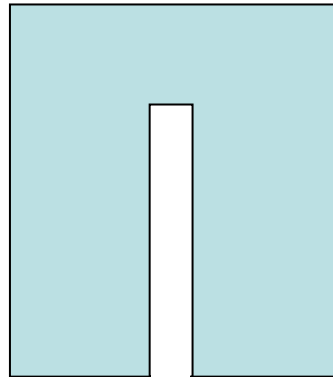
*Important to include in computer model!!!*

*New crystals with sharp edges may have poor charge collection in corners => difficult with Monte Carlo simulations*



# Different crystal configurations

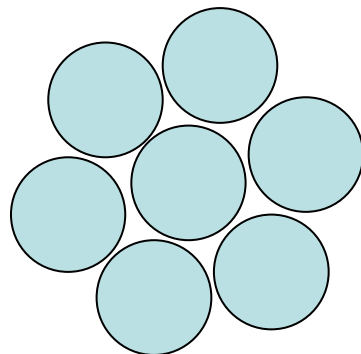
**Coaxial**



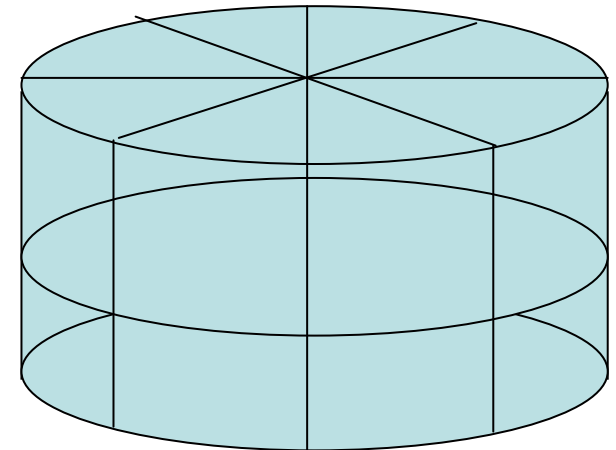
**Planar**



**Array detector**



**Multi-segmented**





## Literature

### Product catalogues of manufacturers

- Ortec
- Canberra
- (Eurisys)
- DSG
- (PGT)
- (Tennelec)
- (Oxford Instr.)

*K. Debertin and R.G. Helmer, "Gamma- and X-ray spectrometry with semiconductor detectors", North-Holland (Elsevier), 1988*

*G. Gilmore and J. Hemingway, "Practical gamma-ray spectrometry", Wiley, 1995*

*M.F. Annunziata Ed., Handbook of Radioactivity Analysis, Academic Press, 2003*

*R. Jenkins, R.W. Gould and D. Gedcke, Quantitative X-ray Spectrometry Dekker Inc., 1995*

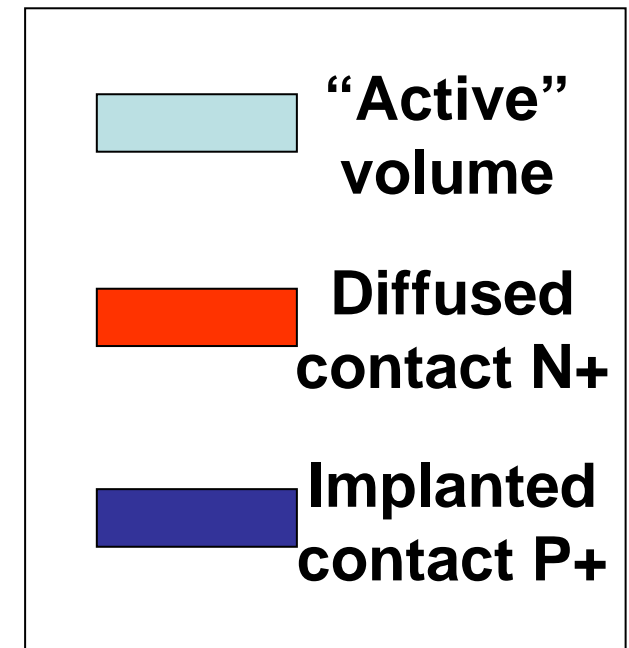
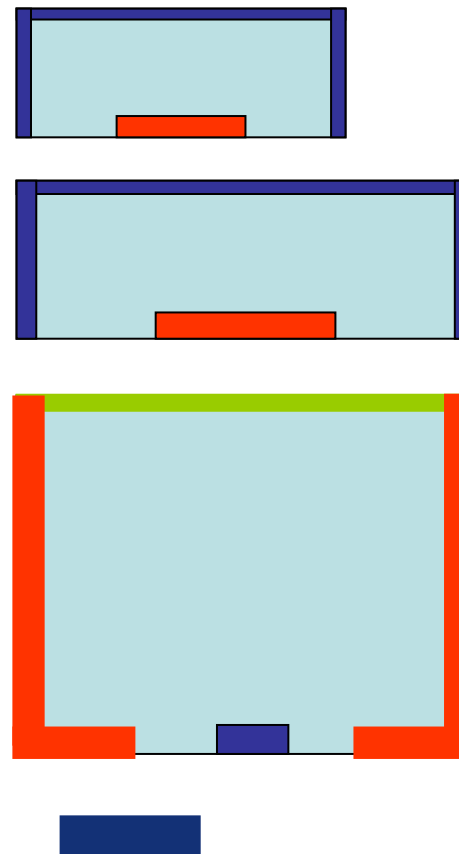


## Planar detector (Canberra notation – similar detector available from others)

**Ultra LEGe**  
n-type

**LEGe – Low Energy Ge**  
n-type

**BEGe – Broad Energy Ge**  
p-type (special process)



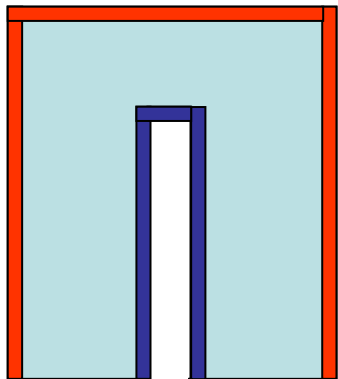


## Coaxial detector

(Canberra notation – similar detector available from others)

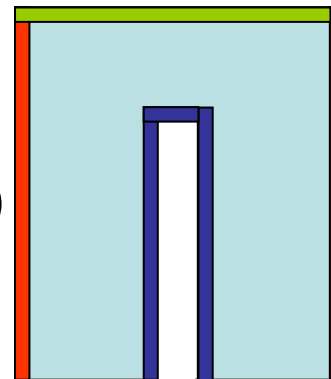
### Coaxial

(P-type):



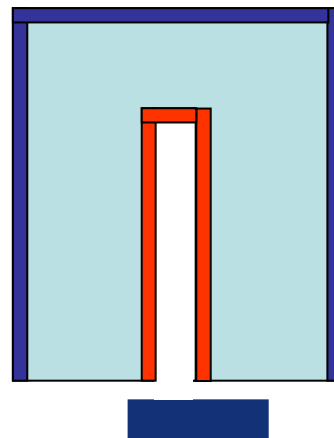
### XtRa

(Extended range)  
(p-type):

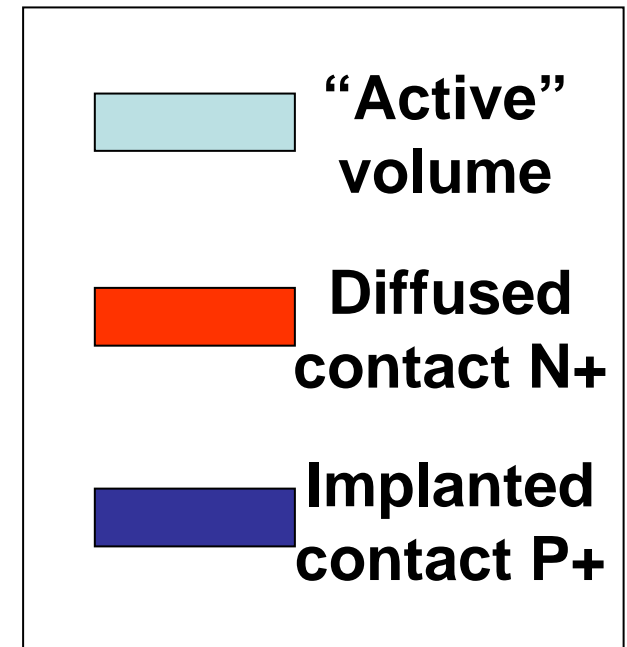
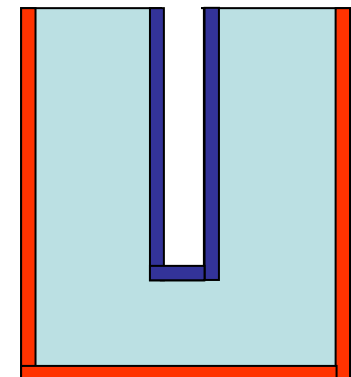


### REGe

Reversed Electrode Ge  
(n-type):



Well-  
detector:



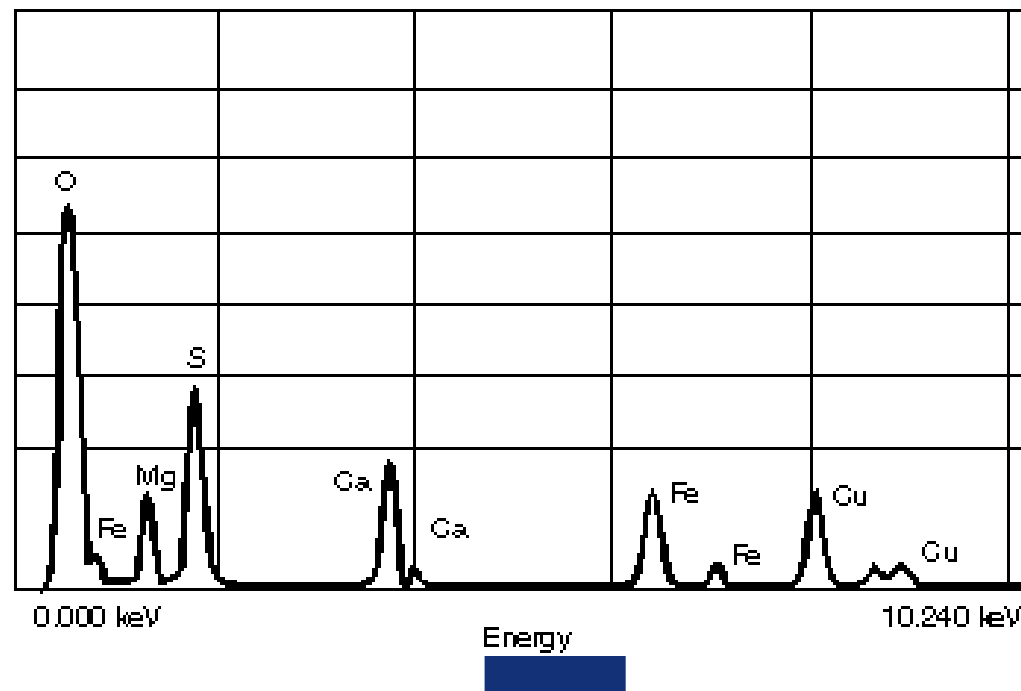


# Which detector shall I buy?

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- Ultra LEGe (Low Energy Germanium)
  - To measure the lowest energies with best FWHM and Peak/Background ratio.
  - At synchrotron: in X-ray arrays.



# Which detector

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- LEGe (Low Energy Germanium) EG&G Ortec: LO-AX
  - Best resolution on the market from 3keV to 300 keV. Safeguards applications.
    - Pu => EURATOM and IAEA interest
- BEGe (Broad Energy Germanium)
  - Large surface, thin window, standardised dimensions.
  - Best resolution vs. efficiency for “real” samples in energy range 5 keV to 1.5 MeV.
  - Whole body counters, low level qualitative and quantitative waste assay, environmental sample counting, ....

# Which detector shall I buy?

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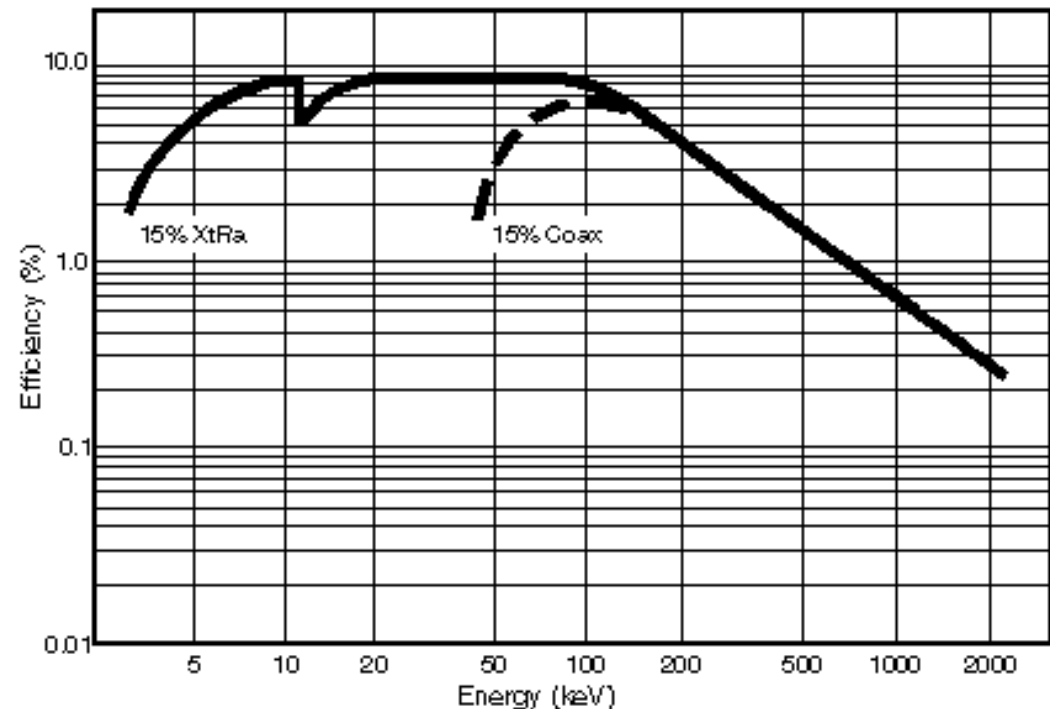
- P-type coaxial detector (SEGe)  
Most common type on the market. => lower price??
- N-type coaxial detector (REGe)
  - Up to 50%.
  - (Nearly) always worse resolution than p-type or XtRa and more expensive.
  - Low sales volume.
  - Only sold for :
    - Applications with fast neutrons.
    - (sometimes) “low” energy Marinelli applications.

# Which detector shall I buy?

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- XtRa (Exextended Range)
  - P-type Coaxial detector with thin (front) window
  - High resolution and good peak shape (better than n-type coax., and cheaper)
  - Rel. Eff. Up to 100%  
(...and higher)
  - Good as “all purpose”



# Which detector shall I buy?

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- Germanium Well Detector

- Highest (geometrical) efficiency possible for a small sample
- From 10% rel. eff. (70 cm<sup>3</sup> active vol.) to 100% rel. eff. (450 cm<sup>3</sup>) and bigger...
- Good resolution at high energies (>1 MeV)
- Poor resolution at low energies
- Important for:
  - Probably the best application for very large HPGe crystals.

# Which detector shall I buy?

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## Summary

Unless you have a special purpose in mind a  
“normal” coaxial with thick deadlayer is  
recommended

- Thick DL => less problems with Low-E summing
- Can use “thick” window => more robust
- Go for large area (8 cm diameter), but not necessarily so thick
- But BEGe:s are now 50% of the sales.



**Al** (Kryal) – good, but expensive

**Al** – not radiopure (Th)

**Ti** – lower Z than Cu not good above ground

**Cu** – high absorption (not so good above ground)

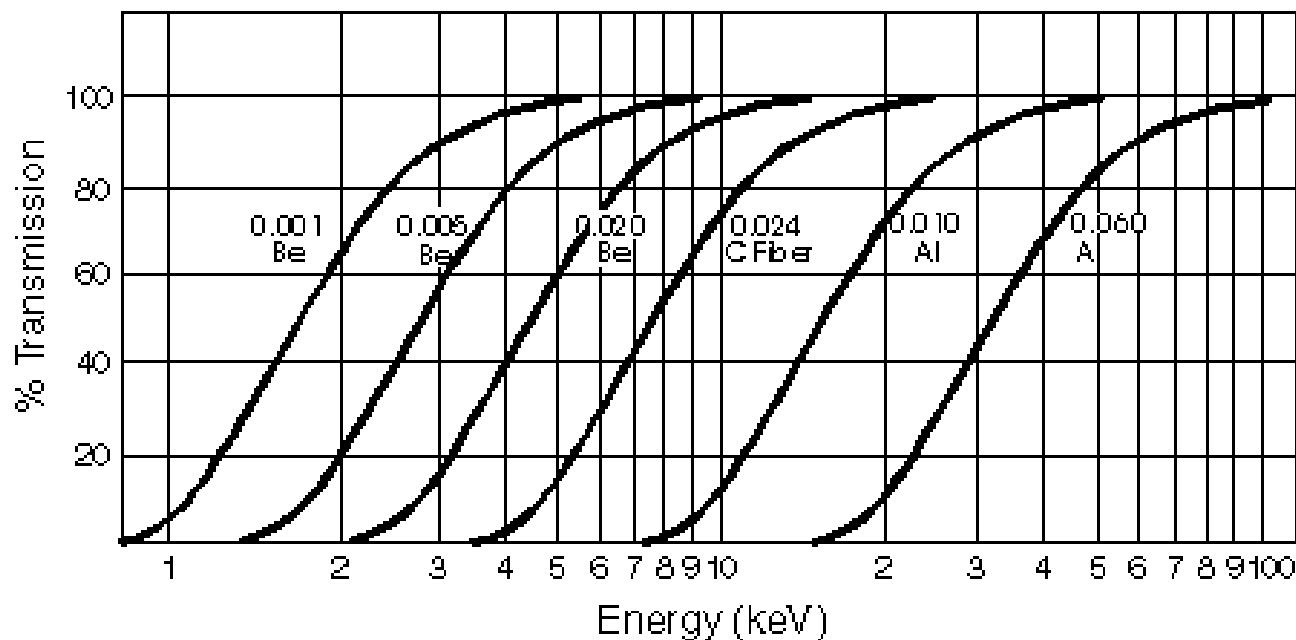
**Be** – Low absorption, not radiopure

**Carbon epoxy** – Low absorption, not radiopure

**Si** – practical problems (light, IR)

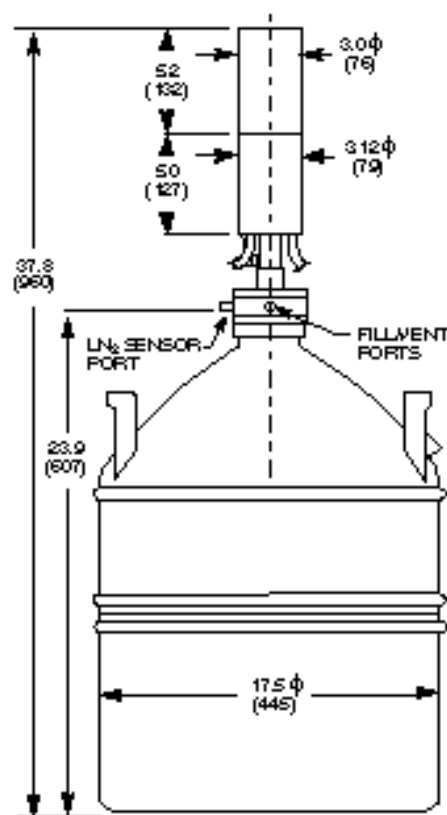
**Polymers** – Low strength, not light-tight

**Mg** -

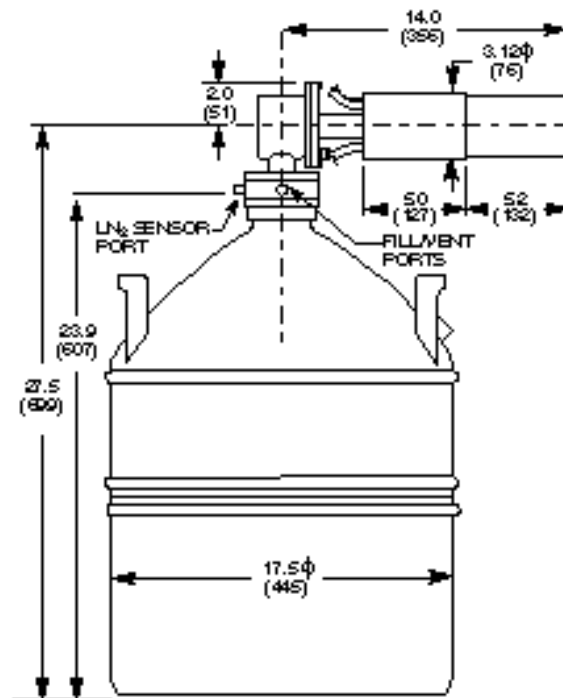




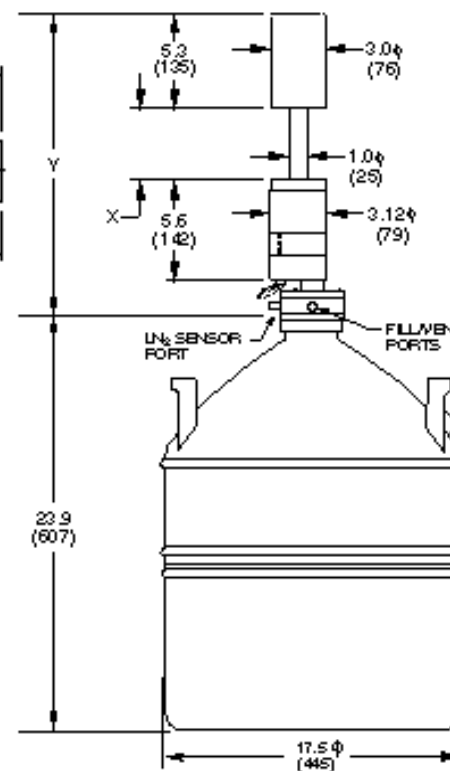
## Cryostats / Dewar configuration



C7500 Vertical Dipstick



C7600 Horizontal Dipstick



X	Y
2.0 (51)	14.9 (378)
4.0 (102)	16.9 (429)
6.0 (152)	18.9 (490)





## Cryostats / Dewar configuration – Electrical cooling – much development in recent years

**“Old” problems that can almost be neglected now**

**- Moving parts:**

Risk for mechanical wear,  
More service required,  
Reduced life time.  
More risk for microphony

**• Reduced cooling power compared to LN<sub>2</sub>:**

More demanding for vacuum.  
Often start-up problems.  
(Not possible with Low background)

Keep your eyes open  
for new developments



## Electrical cooling

**Example: Canberra (Ortec also very good and available from other suppliers as well)**

- 1. Cryo-Pulse: Electrically Refrigerated Cryostat (Stirling cooler)**
- 2. Cryo-Cycle Cryostat: Re-cycling of boil off nitrogen (using Stirling technique) => cooling also during power-loss.**

Major developments in recent years have led to increased use of electrical cooling

### Drawbacks:

- Needs electricity (sometimes a lot)
- $N_2$  for Rn-removal has to be added
- (Vibrations)
- Cost
- (Higher crystal temperature)



# Operation of HPGe

*No electrical contact between detector and shield.  
(not generally the case as we have examples where the detector works equally well with electrical connection)*

*Certain detectors can be sensitive to pressure to the detector arm or window or endcap.*



## Low background

**Low level Gamma-ray Spectrometry (LGS)** = Gamma-ray spectrometry using a detector and shield built from selected radiopure materials and a shield of

**Ultra Low level Gamma-ray Spectrometry (ULGS)** = LGS with additional measures such as placement in an underground laboratory or use of a muon shield.



# Low background

## Advice:

A) Don't buy a Low background detector unless you really need to!

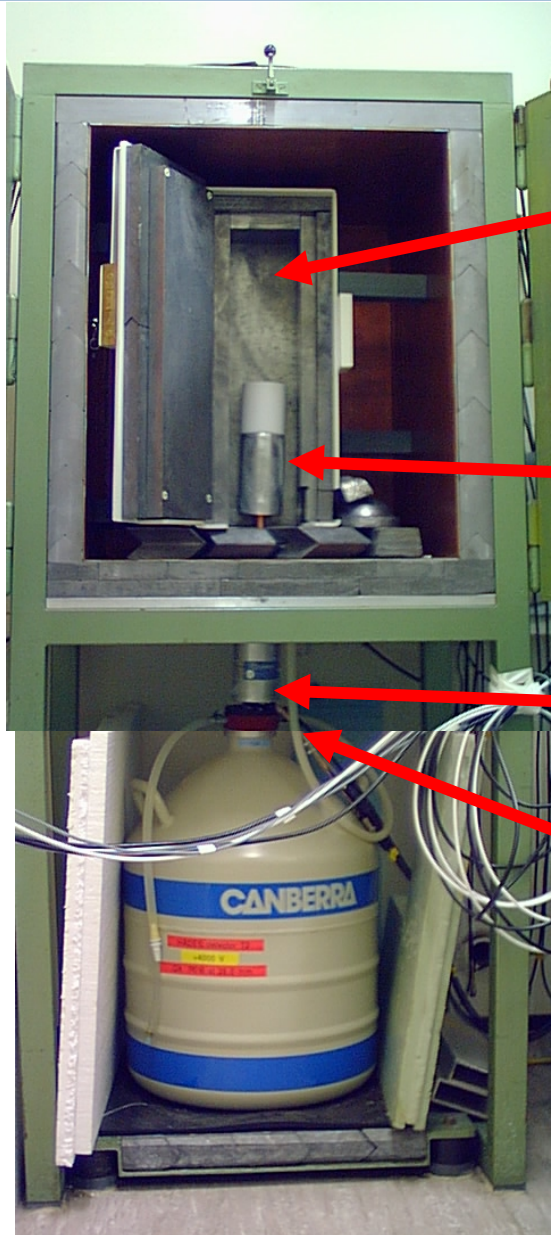
(i) more fragile (ii) more expensive

B) Don't place a detector for underground use, above ground

activation of crucial parts

# Low Background

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Inner 2.5 cm from ULB lead (2 Bq/kg)

Endcap, cryostat and front-end-electronics from selected radiopure materials

Pre-amp outside lead shield

Tube for nitrogen "flushing"



## ....Other future improvements of “standard” detectors

- Electrical cooling
- Bigger crystals
- Better charge collection
- Better definition of geometry
- Pre-calibrated detectors
- .....